Hydraulics Primary Metals

	Casting, Rolling Mill	Furnaces	Sand Molding, Casting	Coating Lines
– – – – – – – – Hydrokraft Piston Pumps	• PVX 066-250 • PVW 130-750	• PVX 130-250 • PVW-130-500	• PVX-066-250	• PVW-130-500 • TVW-130-500
 Medium Duty Open Circuit Piston Pumps	• PVM 057-141	• PVM 057-141	• PVM 018-141 PVQ	• PVM 057-141 PVQ
	•VMQ •V •VQ	• VMQ	•VMQ •V •VQ	• VMQ
Heavy Duty Transmissions				• S1 3.9-7.6 • S2 3.9-6.4
Power Units	• Large Custom	• Large Custom	• Medium Custom	• Large Custom
Cylinders	• Mill Type, Large Bore	• Mill Type, Medium - Large Bore	 Mill Type, Small - Medium Bore NFPA Tie Rod, Small - Medium Bore 	 NFPA Tie Rod, Small - Medium Bore Mill Type, Small - Me- dium Bore
ndustrial Valves	 Directional (D03-10) Proportional (D03-10) Stack (D05-D08) Slip-in Cartridge (NG16-63) Servo Valves & Pressure and Flow Controls 	 Directional (D03-10) Proportional (D03-10) Stack (D05-D08) Slip-in Cartridge (NG16-63) Pressure and Flow Control 	 Directional (D03-10) Proportional (D03-10) Stack (D05-D08) Slip-in Cartridge (NG16-63) Pressure and Flow Control 	 Directional (D03-10) Proportional (D03-10) Stack (D05-D08) Slip-in Cartridge (NG16-63) Pressure and Flow Control
SiCV			Pilot Control Pressure, Flow Control (8, 10)	 Proportional Flow Pressure Solenoid Switching (8, 10)
	 Braided & Spiral Hose Walterscheid Metric Tube Fittings 	Braided & Spiral Hose Walterscheid Metric Tube Fittings	 Braided & Spiral Hose Walterscheid Metric Tube Fittings 	Braided & Spiral Hose Walterscheid Metric Tube Fittings
Filtration	 H20-gate & Fluid Analysis Pressure / Return / Offline Filters 	H20-gate & Fluid Analysis Pressure / Return / Offline Filters	 H20-gate & Fluid Analysis Pressure / Return / Offline Filters 	• H20-gate & Fluid Analysis • Pressure / Return / Offline Filters

System Solutions -Coil Coating Lines

Surface coating and treatment are secondary processes to apply some type of finish to steel, after the coils leave the rolling mill. Processes to apply coatings include hot dip galvanizing, hot dip aluminizing, electrolytic plating, and coating/painting. Hydraulics are used for various functions in each of these processes. The primary function, however, is position control for linear and rotary motions to operate these coil coating lines.

Eaton's Hydraulics Operations offers a broad range of products and system solutions that deliver smooth performance and consistent operation throughout these processes.

Pump schemes:

Load sensing piston pumps, PVM, PVQ or Hydrokraft models, for energy efficiency. Packaged HPU's.

Rotary movement:

Char-Lynn Low-Speed, High-Torque (LSHT) hydraulic motor technology.

Lifting & Positioning:

Hydro-Line and Vickers brands provide NFPA Interchangeable, heavy duty mill cylinders.

Controls:

DG & SICV valves and stack modules combine to accurately control coil position and loading. Remote control KB series valves provide proportional electro-hydraulic functionality.

Fluid Conveyance:

SAE, ISO, DIN, BSPP connection styles & wear resistant Hose provided by Aeroquip products.

NFPA Cylinders



DG & SICV Valves





KB Valve



Hose and Adapters



FAT•N

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